



HPFRCC INTERNATIONAL WORKSHOP

**Experimental Study of
Shear Behavior in RC Members
Based on Repair Thickness of DFRCC**

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Background

- **New Material that Overcomes the Brittle Failure Mechanism of Concrete**
- **DFRCC : Tougher and Stronger Cementitious Composite than Concrete**
- **Bridging Effect of Ductile Fibers produce Distributed Micro-Cracks with Width of $50 \sim 80 \mu\text{m}$**
- **Study on Strengthening Effect of DFRCC**



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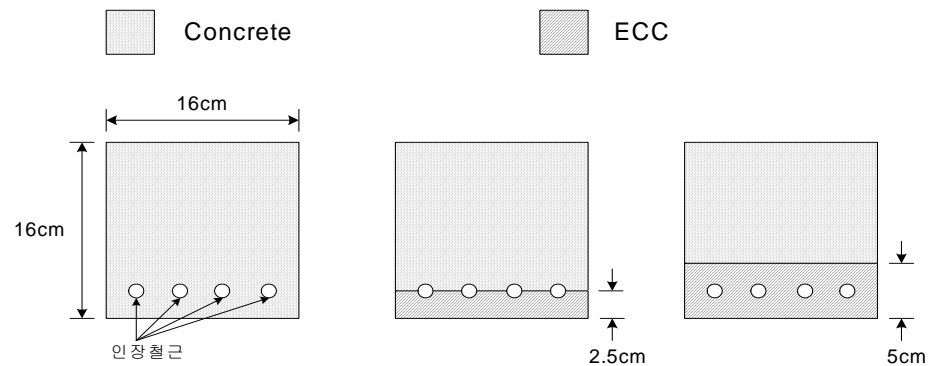
Experiment Details

◆ Goal

- Shear Behavior of DFRCC Repaired RC Beam
- Repair Thickness Effect of DFRCC on RC Beam

◆ Test Specimens

- Dimensions: Width 16cm, Height 16cm, Length 140cm
- Unrepaired RC Beam (Control Specimen)
- Cover Thickness Repaired w/ DFRCC RC Beam
- Twice Cover Thickness Repaired w/ DFRCC RC Beam





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◆ Material

- Cement : Domestic L Co. Type I Portland Cement
- Fiber : Japanese K Co. Ductile PVA(Polyvinyl-Alcohol) Fiber
- Domestic Silica Sand, Fly Ash, Superplasticizer, Metal Cellulose

■ Fiber Properties

Diameter (μm)	Tensile St. (MPa)	Elongation (%)	E Modulus (GPa)	Vol. Percentage
39	1620	6	42.8	1.3

■ SP Properties

	Specific Wt.	Freezing Temp.
ADVA100	1.06kg/m ³	0°C



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Mixture Content

◆ DFRCC

■ W/C=0.45

■ Best Ductility and Strength from Trial Tests

◆ Concrete

■ Expected strength 300 kgf/cm²

■ Large Aggregate Size 19mm

ECC (W/C=0.45)	
Material	(%)
Cement	1
Water	0.45
Fly Ash	0.15
Silica Sand	0.7
SP	0.01
MC	0.0018
Fiber (Vol %)	2
Large Agg.	-

Concrete (W/C=0.54)	
Material	(%)
Cement	1
Water	0.54
Fly Ash	-
Sm. Agg.	1.75
SP	-
MC	-
Fiber (Vol %)	-
Large Agg.	2.13



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Material Properties

◆ DFRCC and Concrete Properties

	DFRCC	Concrete
Comp. Strength (kgf/cm ²)	410	330
Tens. Strength (MPa)	5.95	2.50
Elastic Modulus (kgf/cm ²)	2.21 x 10 ⁵	2.04 x 10 ⁵



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Specimens

■ Casting



DFRCC Mixing



**DFRCC Repaired
Specimens**

◆ No. of Specimens

■ Total 9 specimens (28 days dry cured)

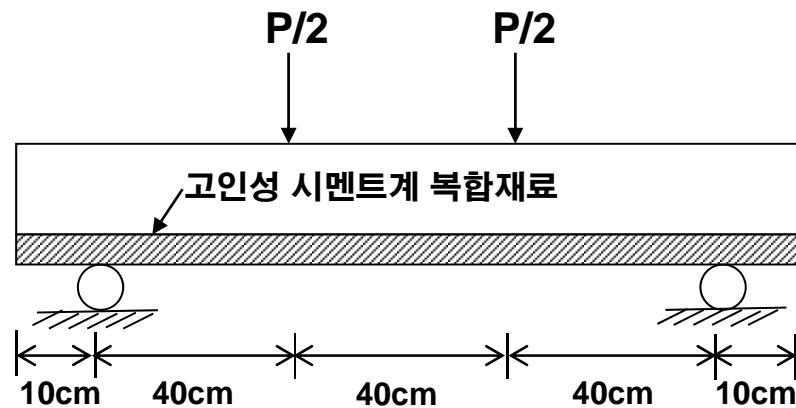


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Experiment

◆ 4 Point Bending Test

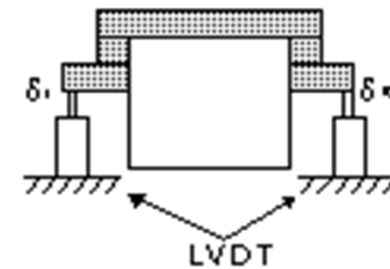
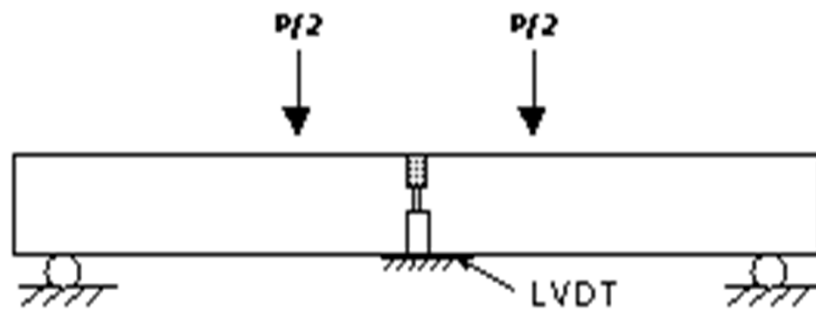
- 300 ton UTM
- Displacement Controlled 0.005 mm/sec



Experiment

◆ Displacement Data

- 2 LVDTs used



- Average Center Displacement

$$\delta_T = \frac{\delta_L + \delta_R}{2}$$

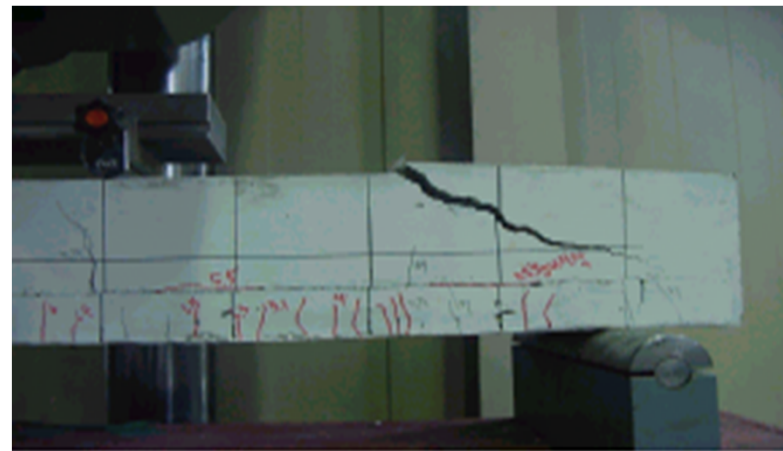


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Experiment

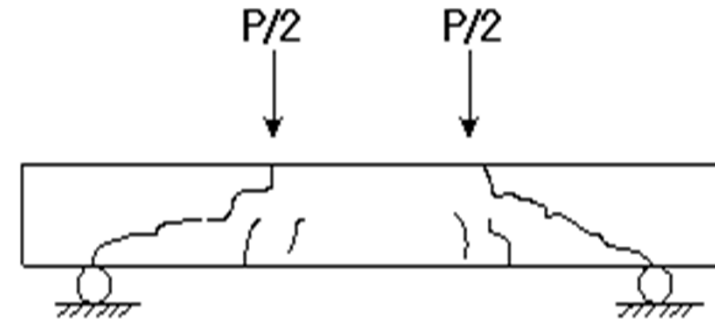
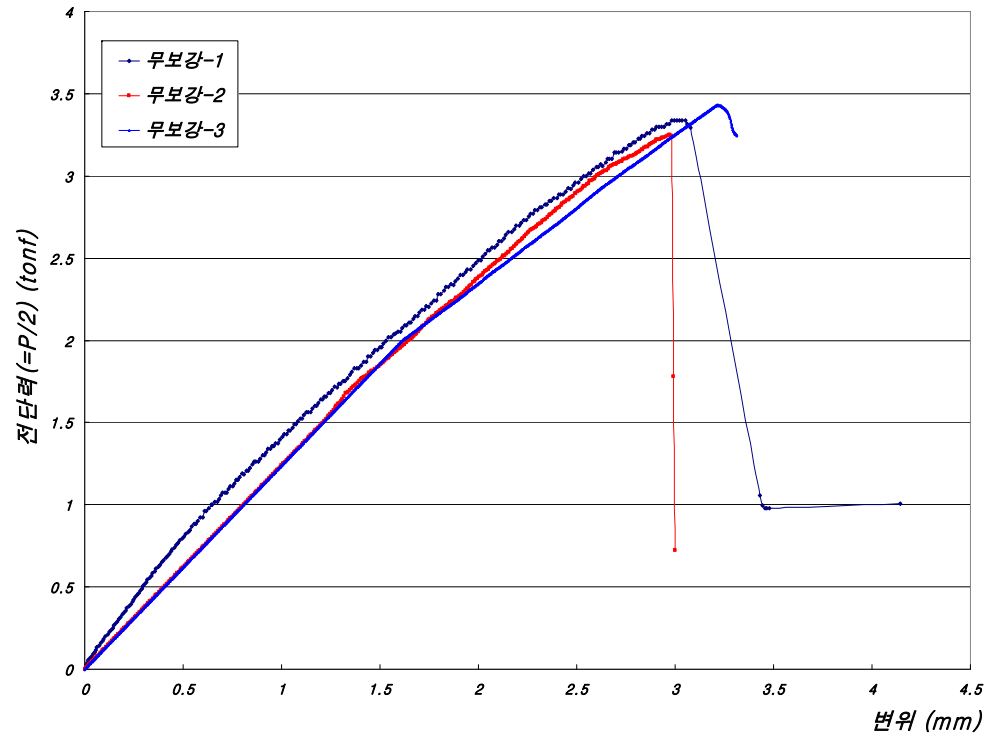
◆ Photographs of Experiment

- Crack Formation and Propagation



Results

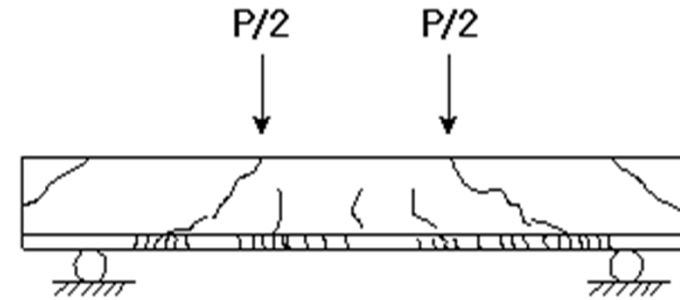
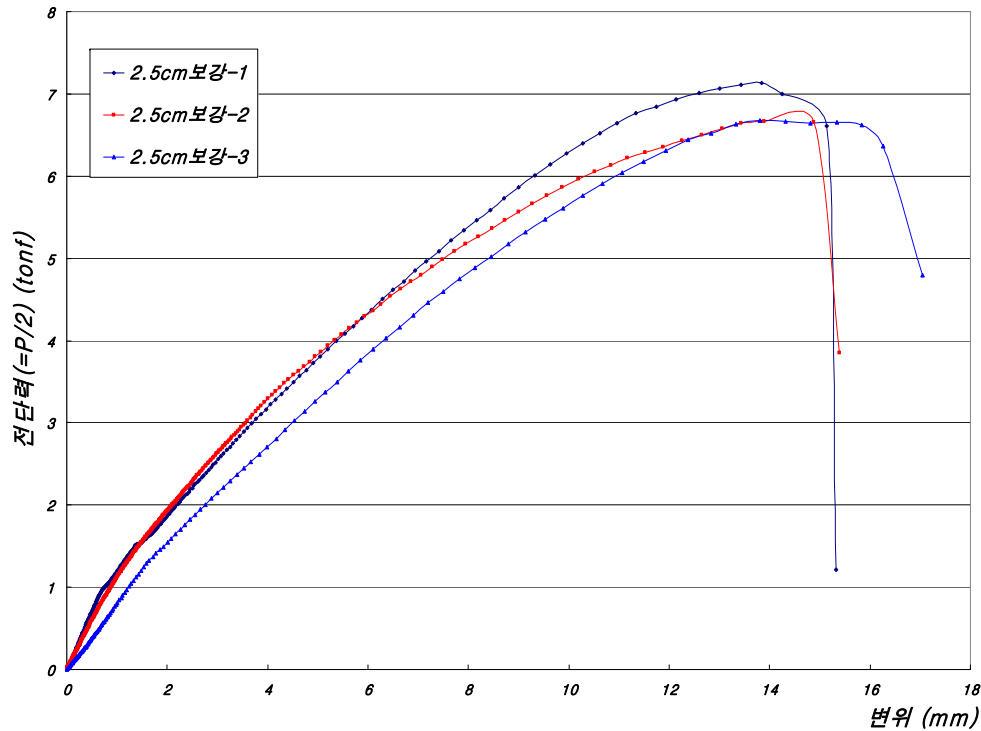
◆ Unrepaired Specimen



- Max Load of 6~7 tons
- Brittle Shear Failure
- Max. Center Deflection of 3~3.5 mm

Results

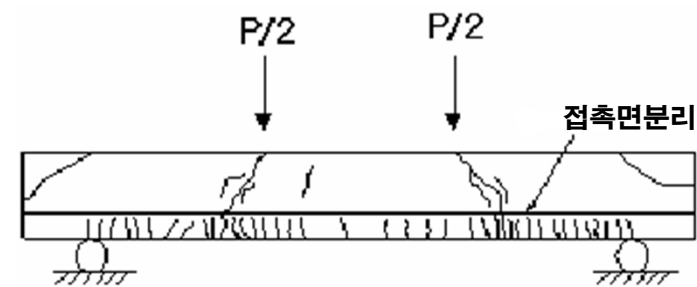
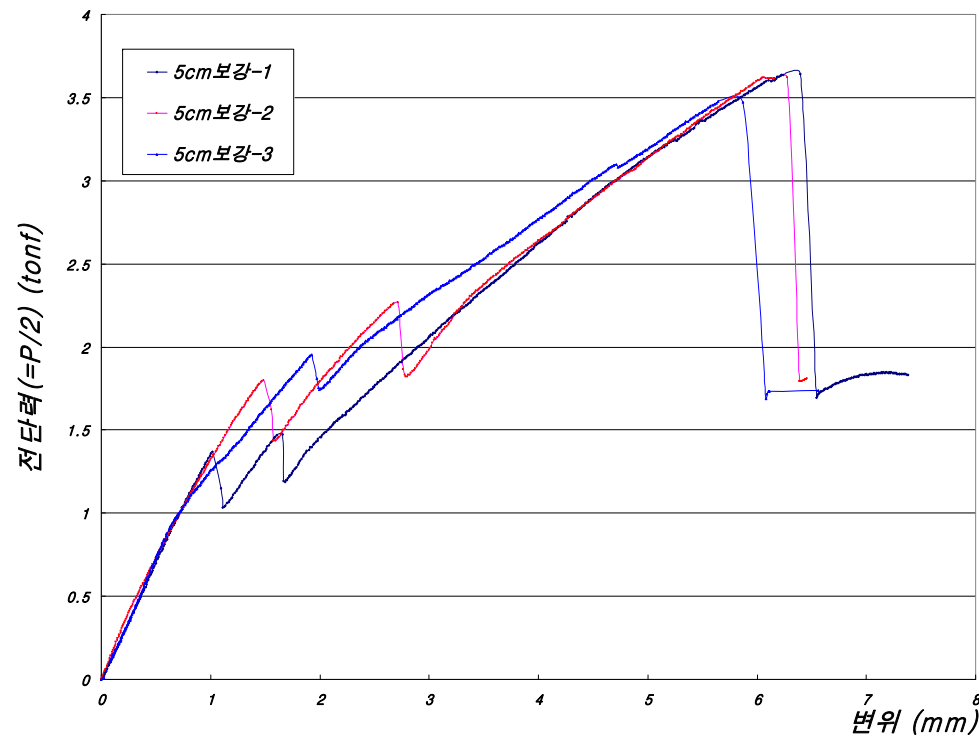
◆ Cover Thickness Repaired w/ DFRCC (2.5cm)



- DFRCC Contributed Extended Failure
- Load of 12~14 tons
- Brittle Shear Failure
- Deflection of 14~15 mm

Results

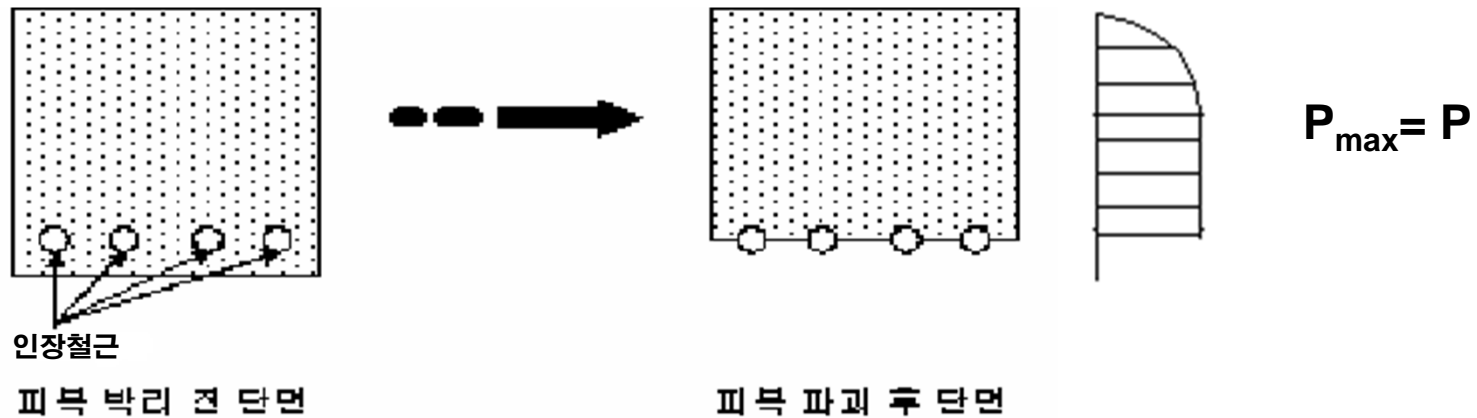
◆ Twice Cover Thickness Repaired w/ DFRCC (5cm)



- Load of 6~7 tons
- Brittle Shear Failure
- Deflection of 6~7 mm
- Concrete & DFRCC Debonding Failure

Analysis

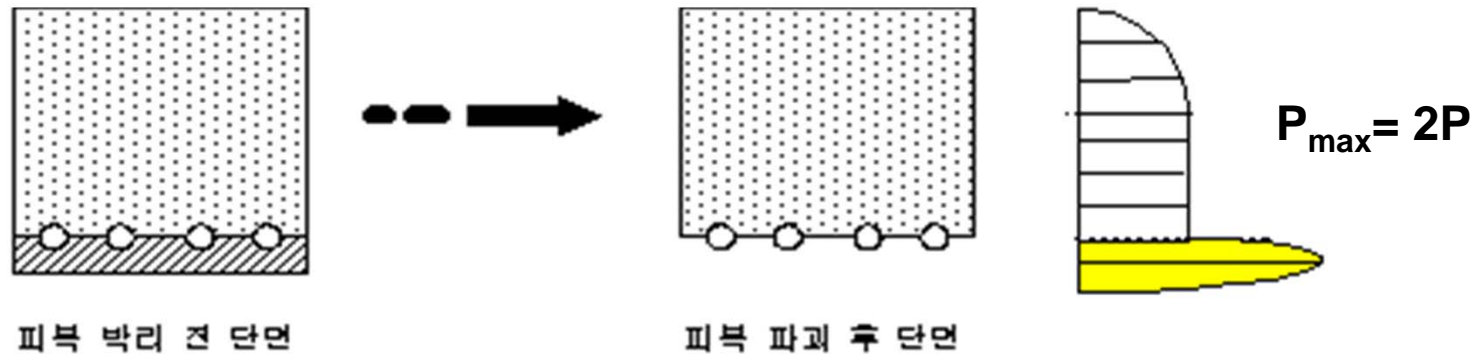
◆ Unrepaired Specimen



■ Initial Crack Formation → Propagation Toward Supports

■ Brittle Shear Failure Mechanism

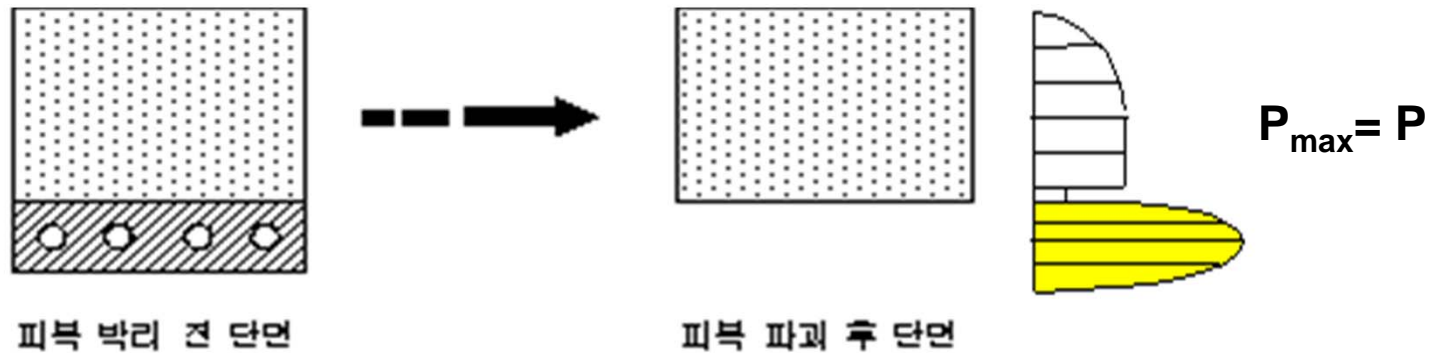
◆ Cover Thickness Repaired w/ DFRCC (2.5cm)



- Initial Crack Formation \Rightarrow Transfer to DFRCC
- Formation of Distributed Micro-cracks
- Increased Shear Capacity due to DFRCC
- Stable Failure Mechanism

Analysis

◆ Twice Cover Thickness Repaired w/ DFRCC (5cm)



- Initial Crack Formation \Rightarrow Transfer to DFRCC \Rightarrow Debonding Failure
- Decreased Shear Capacity due to Weak Bonding Surface
- Plain Concrete Failure Mechanism



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Conclusions

- ◆ Unrepaired beam specimens showed brittle shear failure as expected in RC beam.
- ◆ Cover thickness repaired specimens showed higher shear strength and failed in more stable manner.
- ◆ Twice cover thickness repaired specimens had equal shear strength as unrepaired specimens due to debonding between DFRCC and concrete.
- ◆ DFRCC repaired specimens' shear capacity is controlled by the location of the bonding surface.